

				;	Subj	ject	Cod	e: K	ME	E 503	,
Roll No:											

Printed Page: 1 of 2

5

5

2

B. TECH. (SEM. V) THEORY EXAMINATION 2020-21 INDUSTRIAL ENGINEERING

Time: 3 Hours Total Marks: 100

Note: 1. Attempt all Sections. If require any missing data; then choose suitably.

SECTION A

1.	Attempt all questions in brief.	$2 \times 10 =$	= 20
Qno.	Question	Marks	CO
a.	What do you mean by productivity?	2	1
b.	Differentiate between 'mass production and 'job production' systems.	2	1
c.	Differentiate between routing and scheduling.	2	2
d.	Explain the Dummy activity in network diagram.	2	2
e.	How will you control the inventories of a manufacturing organization?	2	3
f.	What are the customer's behaviors in queuing system?	2	3
g.	Define work study.	2	4
h.	Define method and motion study.	2	4

SECTION B

2. Attempt any *three* of the following:

What is sensitivity analysis?

What are the limitations of Graphical method?

Qno.	Question	Marks	CO
a.	Is production management is different from operation management?	10	1
	Describe the intermittent and continuous production system.		
b.	Write short note on techniques of forecasting.	10	2
c.	What is ABC analysis? Why is it necessary? What are basic steps in	10	3
	implementing it2		
d.	Define 'Work study' and state its objectives. Differentiate between	10	4
	'Method Study' and 'Work Measurement'.		
e.	Explain the general structure of a transportation problem.	10	5

SECTION C

3. Attempt any *one* part of the following:

••	interior of the part of the following.		
Qno.	Question	Marks	CO
a.	Name various kinds of layouts. Describe, with example, principles of a good plant layout.	10	1
b.	Discuss principle of material handling and explain classification of material handling equipment.	10	1

4. Attempt any *one* part of the following:

т.	recempt any one part of the following.		
Qno.	Question	Marks	CO
a.	Write short note on:	10	2
	i) MRP-I and MRP-II ii) JIT		



Roll No: Subject Code: KME503

Printed Page: 2 of 2

Activity	Time(weeks)	Activity	Time(weeks)	
1 - 2	4	5-6	4	
1 - 3	1	5-7	8	
2-4	1	6-8	1	
3-4	1	7-8	2	
3-5	6	8-10	5	
4-9	5	9-10	7	1

5. Attempt any *one* part of the following:

J.	recempt any one part of the following.		
Qno.	Question	Marks	CO
a.	What do you understand by a queue? Give some important applications of queuing theory.	10	3
b.	The annual demand for an item is 3200 parts. The unit cost is Rs. 6 and the inventory carrying charges are estimated as 25% per annum. If the cost of the one procurement is Rs. 150, find: (i) Economic order quantity, (ii) Numbers of order per year, (iii) The optimal cost.	10	3

6. Attempt any *one* part of the following:

0.	recempt any one part of the following.		
Qno.	Question	Marks	CO
a.	Who is referred as the father of scientific management? What are the principles and goal of scientific management?	10	4
b.	Discuss any two methods of job evaluation in detail.	10	4

7. Attempt any *one* part of the following:

Qno.	Question	Marks	СО
a.	Write short one on simulation.	10	5
b.	Solve the following linear programming problem by Simplex method: Maximize $z = 3x_1 + 2 x_2$ subject to $2x_1 + x_2 \le 40$ $2x_1 + 3x_2 \le 60$ $x_1 + x_2 \le 24$ and $x_1, x_2 \ge 0$	10	5